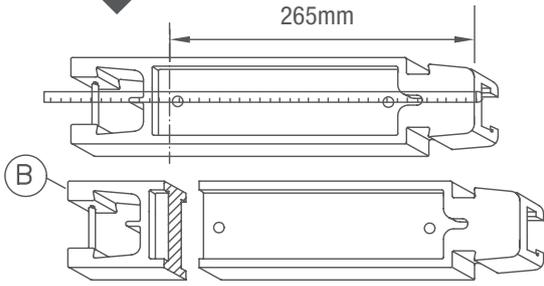
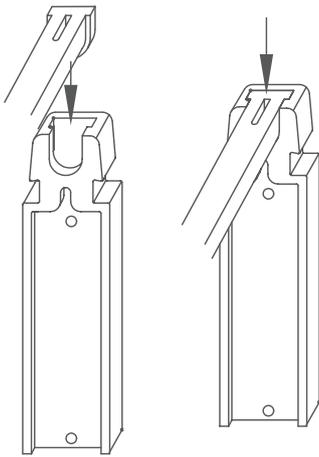


# ADD-A-STEP® Assembly Instructions

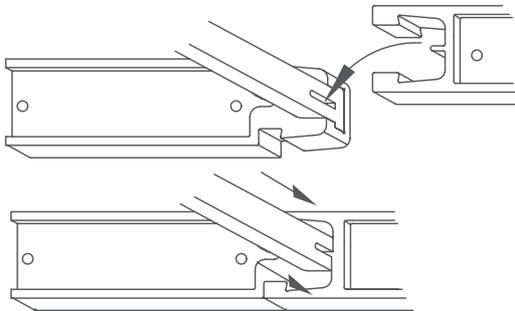
Please follow instructions carefully because a ladder that has been assembled incorrectly will not perform to its full capacity. If assistance is required please call 1300 737 554.



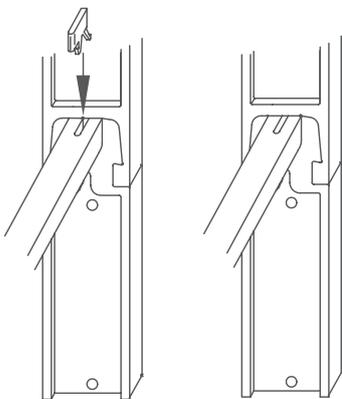
1. Measure required distance 265mm  
Cut off Part B on two stiles.



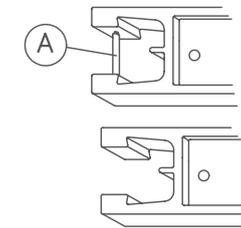
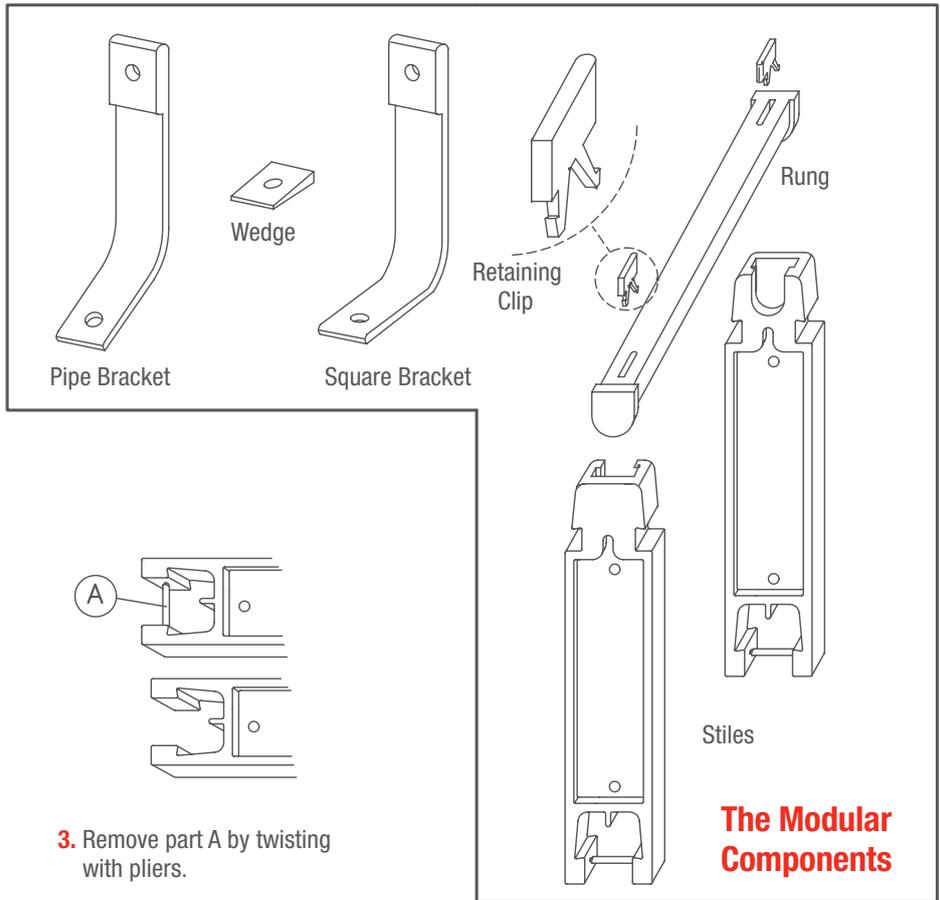
2. Insert rung on stile knock into place with a hammer or mallet.



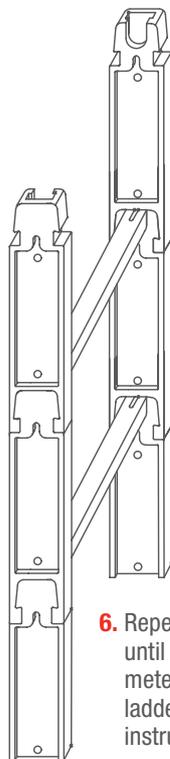
4. Connect two stiles together as shown and knock into place with a hammer or mallet.



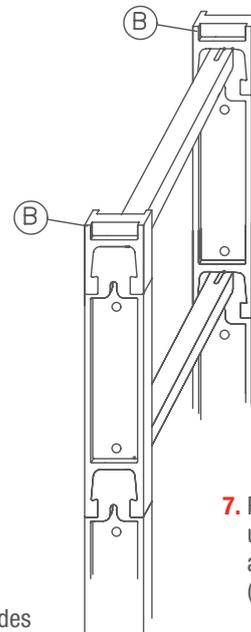
5. Insert retaining clip and press into place with your fingers.



3. Remove part A by twisting with pliers.



6. Repeat step 2 to 5 for both sides until the maximum length of 3.9 meters is reached. If a longer ladder is required please follow instruction shown in Fig. 10.

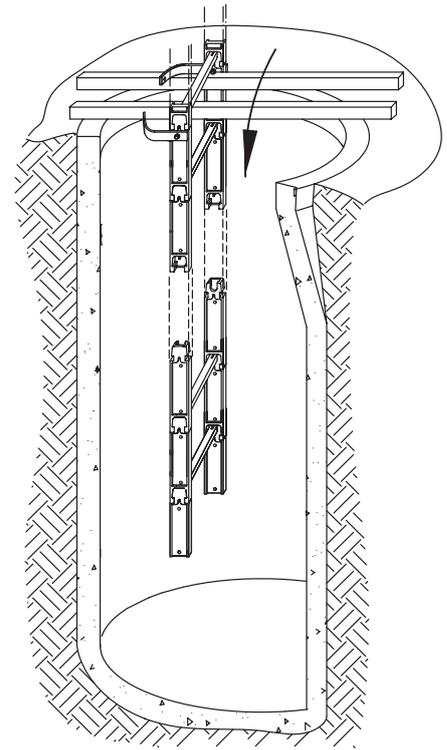
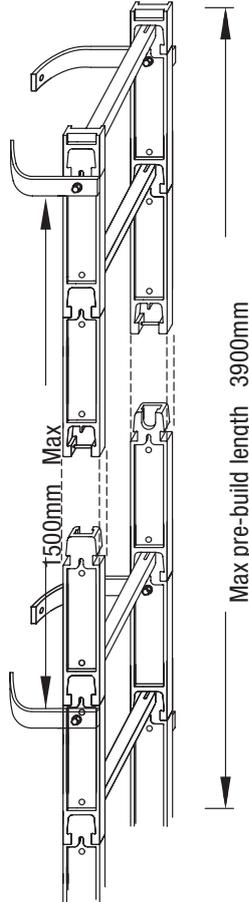
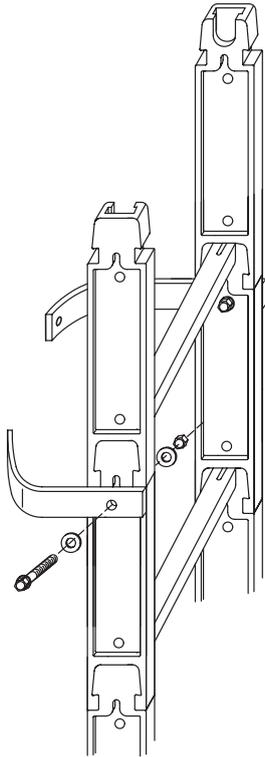


7. Finish top of ladder by using offcuts. Part B and knock into place. (see steps 4 and 5).

**PTO**

# ADD-A-STEP® Assembly Instructions

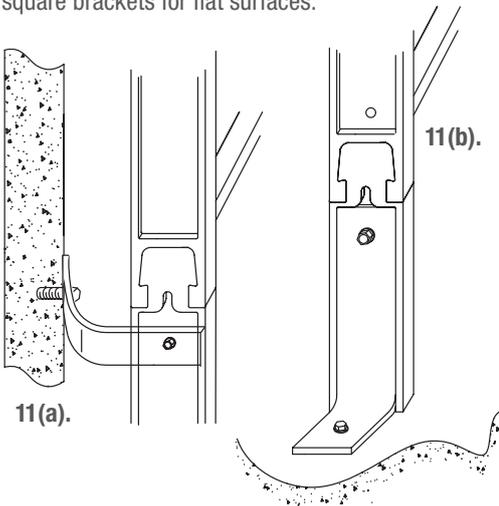
Please follow instructions carefully because a ladder that has been assembled incorrectly will not perform to its full capacity. If assistance is required please call 1300 737 554.



- 8.** Bolt wall brackets to stiles using preformed holes and M12 x 45 bolts, nuts and washers supplied with ladder.  
**Maximum distance between brackets must not exceed 1.5 meters.**  
 Use pipe brackets for round manholes and square brackets for flat surfaces.

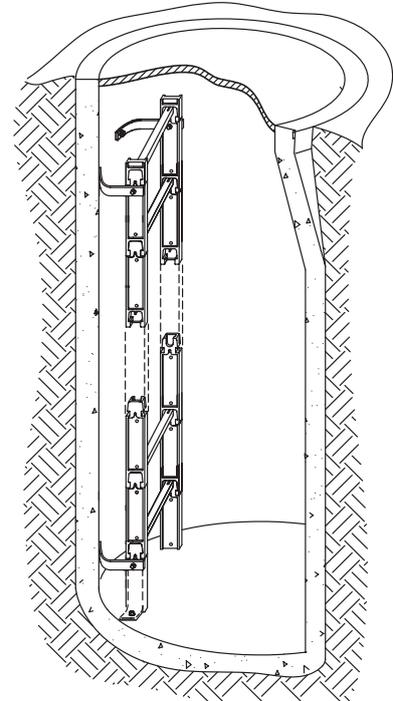
- 9.** Ladder assembly completed with wall brackets.

- 10.** Insert maximum length of 3.9 meters and support under the top rung with 75 x 50mm of hardwood (or larger) and length to cover manhole opening to enable the assembly of a longer ladder.



- 11.** Secure bottom bracket to wall **11(a)** or floor **11(b)** as required using wedges if necessary supplied by Industrial Steps and Ladders Pty Ltd. Use the preformed hole in the end of the bracket that is adjacent to the wall or floor as a drill guide when drilling the holes for the concrete anchors. Make sure the bottom bracket is placed under the tread - refer **11(a)**.

- 12.** Secure brackets to wall using anchor bolts approved by the relevant water or specifying authority and use wedges where required. Use the preformed holes in the end of the bracket that is adjacent to the wall as a drill guide when drilling the holes into the wall for the concrete anchors.



- 13.** Wall bracket or base bracket installed depending on relevant Authority requirements.

Replace manhole cover installation completed.